



Sustainability

Our Approach to Environmental Stewardship

Cenveo®



Environmental Program Overview

As a leading player in today's printing industry, Cenveo continually seeks to meet and exceed the needs and demands of our customers, employees and shareholders. Beyond traditional expectations of high quality, low cost and reliable delivery, we recognize that stakeholders today also expect us to be responsible stewards of the environment.

What does responsible stewardship mean to Cenveo? Simply that environmental improvement and conservation are integrated into all aspects of our business — from minimizing the environmental impact of our operations to offering and encouraging the use of environmentally sustainable or eco-certified materials.

The inaugural Environmental Stewardship Document you are reading is designed to provide you with a broader view of Cenveo's environmental efforts — a view that extends from the origins of our supply chain, through our operations, to the products and services we offer. On the following pages, you'll find descriptions and examples of how we apply our environmental ethic in:

- selecting and sourcing raw materials;
- efficiently and effectively operating more than 80 facilities; and
- working with customers to align our mutual interests in conserving resources and delivering sustainable products and services.

By enabling the distribution of information, Cenveo benefits individuals and organizations around the world. We are entrusted to deliver this information for many of the world's largest corporations, financial and academic institutions, researchers and other enterprises that share our interest in conserving resources and preserving the environment. In this context, we understand the importance and magnitude of our environmental stewardship efforts.

While we are proud of our accomplishments discussed in this document, we always strive to do better. Environmental stewardship, like any other core component of our business, requires making improvements aligned with the concerns and aspirations of our stakeholders. On behalf of the entire Cenveo organization, you have my commitment that we will do so, continuously and enthusiastically.



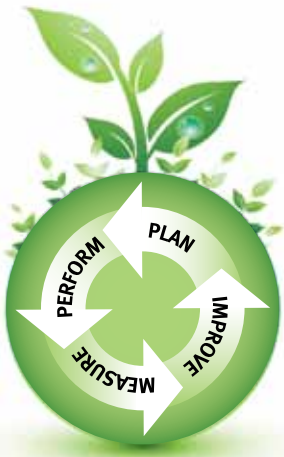
Robert G. Burton
Chairman and Chief Executive Officer
Cenveo Inc.

Our Dedication to Sustainability

FOLLOW US ON OUR SUSTAINABLE PATH



Our environmental program utilizes a formal, company-wide environmental management system that is based on a Plan, Perform, Measure and Improve framework. Designed specifically to support our objectives of key environmental improvement, this program includes the following management elements:



- Accountability & Responsibility
- Strategic Planning
- Training & Competency
- Emergency Preparedness & Response
- Communication, Information & Documentation
- Auditing & Corrective Action
- Product Stewardship & Supply Chain Management
- Environmental Programs

Beyond this system, Cenveo has also formalized a number of technical standards related to the management of air quality, water, waste and chemicals associated with our operations. These requirements further strengthen the organization's commitment in areas where we have the greatest ability to demonstrate our dedication to environmental stewardship.

Please read on to learn more about how we, as a company, have implemented the needs of the present day without compromising the ability of future generations to enjoy and benefit from the gifts of our planet.

Policy and Principles

It is Cenveo's policy to conduct all activities in an environmentally responsible manner. We recognize that this not only makes good business sense but is also the right thing to do. This policy is applied across all segments of our organization.

For Cenveo, acting in an environmentally responsible manner means operating under the following principles:

- Maintain and where possible exceed compliance with all applicable rules and regulations
- Minimize the impact of our operations on the environment
- Offer and encourage the use of environmentally sustainable or eco-certified products to our customers
- Manage environmental matters as any other critical business activity
- Establish clearly stated and achievable environmental goals, strategies and performance standards that are aligned with our business objectives
- Hold line management accountable for environmental performance
- Have plans and/or procedures in place to properly respond, manage, minimize and report the impact of any environmental crisis, incident or emergency
- Evaluate environment performance at all facilities and use this information to facilitate continuous improvement

Through implementation of the Cenveo Environmental Policy and Principles, it is our intent to be recognized by our customers, employees and community as a responsible business committed to environmental stewardship.

Making a Difference When Selecting and Sourcing Raw Materials



Cenveo's stewardship efforts are best illustrated by the accomplishments made in reducing our environmental footprint. Our enhanced corporate-wide environmental program builds from a strong base of existing practices, a few of which are summarized below.



Paper — Cenveo has a number of print and packaging facilities that have Chain-of Custody certification under the Forest Stewardship Council (FSC) and the Sustainable Forestry Initiative (SFI). We will continue to aggressively pursue certification of additional facilities. Please refer to the chart on the back cover fold-out for a quick view of certified facilities.



Inks, Adhesives & Solvents — Cenveo's efforts in reducing volatile organic compounds (VOCs) through product substitution in its inks, adhesives and solvents contribute to air cleanliness and also reduce the potential for negative environmental impact.

These product substitutions include:

- Conversion from solvent-based inks to soy formulated, vegetable oil and/or water-based inks
- High VOC roller wash solvents converted to low VOC roller wash solvents
- Elimination of solvent-based plate developers



Cenveo envelope operations receives gums/adhesives in bulk quantities or in reusable totes, eliminating packaging waste and transportation requirements.

Stewardship and Certifications for Our Paper

As part of our stewardship efforts, Cenveo is active with two of the largest forest certification programs.



Forestry Stewardship Council

FSC's mission is to promote and enhance well-managed forests through credible certification that is environmentally responsible, socially acceptable and economically viable. For more information visit www.fsc.org.



Sustainable Forestry Initiative

The SFI program is based on the premise that responsible environmental behavior and sound business decisions can co-exist to the benefit of landowners, manufacturers, shareholders, customers, the people they serve, the environment and future generations. The SFI program integrates the perpetual growing and harvesting of trees with the protection of wildlife, plants, soil, water and air quality. For more information visit www.sfiprogram.org.

For a complete listing of certified locations, go to www.cenveo.com/company-environment.htm

Environmental Paper Assessment Tool

Cenveo partnered with Metafore and 10 other leading companies to create the Environmental Paper Assessment Tool (EPAT), a data-driven, environmental assessment tool for buyers and sellers of paper products. The EPAT works by providing consistent language and metrics for buyers and sellers of paper products to discuss the environmental attributes and trade-offs in purchasing decisions.

The Group's goal is to make environmentally preferable paper products more widely available and affordable.

The EPAT is based upon the Paper Working Group's seven desired outcomes for environmentally preferable paper:

- Efficient use and conservation of raw materials
- Minimization of waste
- Conservation of natural systems
- Clean production
- Community and personal well-being
- Credible reporting and verification
- Economic viability

EPAT can be accessed on the Metafore website at www.epat.org.



Efficient and Effective Operations



A critical component to the Cenveo operation is our employees. The “Suggestion Box” program provides a forum for employees to offer ideas on how to improve our company’s stewardship practices. Whether it’s on the production floor or in the front office, making changes can have a remarkable impact.



Equipment and Process

Through alternative eco-friendly maintenance and clean-up practices, new and efficient technologies can reduce or eliminate the need for hazardous chemicals in our manufacturing operations. This includes implementing a program to replace catalytic oxidizers, reducing waste ink and using non-hazardous clean-up solvents.



Energy & Conservation

Cenveo looks for ways to reduce energy, conserve natural resources and eliminate waste through aggressive waste paper programs and recycling efforts, replacing metal halide lighting with T-8 fluorescent lighting, and an ink recycling/reuse program.



Replacing metal halide lighting in our Beresford SD plant with redeployed T-8 fluorescent lighting improved light quality and work place illumination and reduced energy requirements by 50 percent.

Working with our Customers

Our work with customers aligns mutual interests in resource conservation and the delivery of sustainable products and services.



Cenveo's Cadmus Whitehall Group developed a product called Green-Key™, an environmentally-friendly alternative to the traditional plastic hotel keycard. Unlike plastic keycards, Green-Key™ is recyclable, biodegradable and produced from paperboard, a renewable and economical resource.



Working with a large national retailer, Cenveo's Joplin MO plant purchased machinery that eliminated the need for cores in their label products, reducing the amount of waste generated at the customer locations. This not only benefits our customer, but also reinforces our commitment to reducing waste.

Our Path for the Future:

PLAN, PERFORM, MEASURE AND IMPROVE



While we are proud of our accomplishments, Cenveo's interest is to always do better. As we move forward we will continue to focus on those aspects of our business that reduce our environmental footprint. While our aspirations are great, the following represent where Cenveo will focus its stewardship efforts in the short-term.

Selecting and Sourcing Raw Materials

- Identify additional opportunities to obtain certifications that ensure the paper we use comes from well managed sustainable forests.
- Continuously evaluate the use of more eco-friendly raw materials and solvents used in our processes.

Efficient and Effective Operations

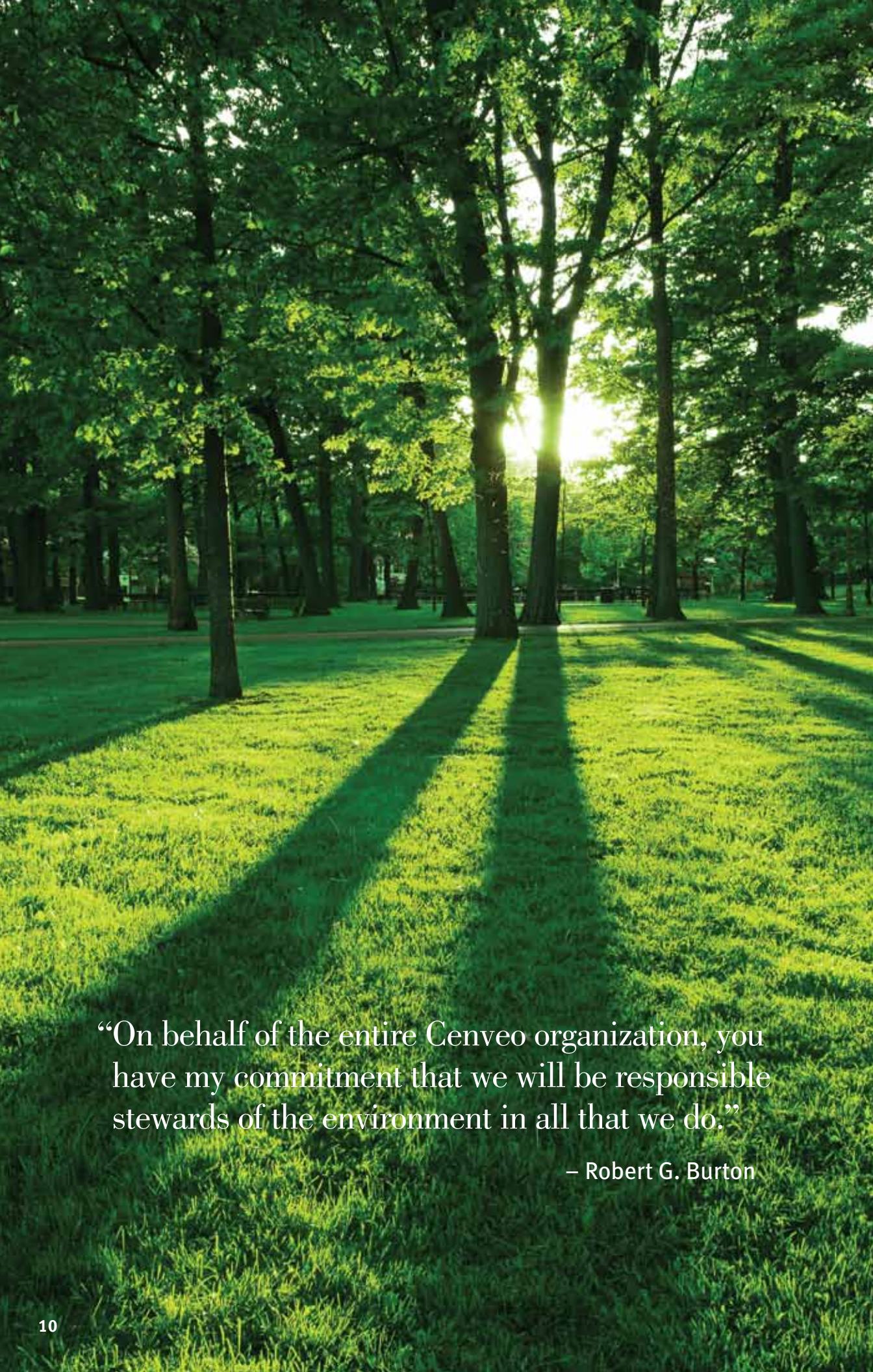
- Implement a formal environmental metrics tracking system to capture quantitative information related to performance associated with our key environmental aspects.
- Complete deployment of Cenveo's new environmental policy, principles and management system, including communication, training and support.
- Implement a company-wide energy conservation program that will target increased awareness; provide tools our operations can use to assess/adopt additional conservation measures along with the creation of an awards program for our best performers.
- Create a position of Director of Waste and Efficiency to coordinate our efforts to minimize waste and improve the overall efficiency of our operations.

Working With Our Customers

- Identify and work to meet customer requirements in regard to environmental stewardship

We welcome your suggestions and input on how Cenveo can plan, perform, measure and improve upon our services and offerings.

Please let us know how we may be of service.



“On behalf of the entire Cenvéo organization, you have my commitment that we will be responsible stewards of the environment in all that we do.”

– Robert G. Burton

Cenveo (NYSE: CVO), headquartered in Stamford, Connecticut, is a leader in the management and distribution of print and related products and services. The Company provides its customers with low-cost solutions within its core businesses of commercial printing and packaging, envelope, form and label manufacturing, and publisher services; offering one-stop services from design through fulfillment. With 10,000 employees worldwide, Cenveo delivers everyday for its customers through a network of production, fulfillment, content management and distribution facilities across the globe.

For more information visit www.cenveo.com.

Cenveo Certified Locations

Segment	Location Name	FSC	SFI	PEFC
Envelope	Los Angeles, CA	SGS - COC - 004935	SGS - SFICOC - 218	
Envelope	Sacramento, CA	SGS - COC - 004935	SGS - SFICOC - 218	
Envelope	Jacksonville, FL	SGS - COC - 004353	SGS - SFICOC - 102	
Envelope	Chicago, IL	SGS - COC - 004353	SGS - SFICOC - 102	
Envelope	Minneapolis, MN	SGS - COC - 004720	NCS - SFICOC - 145	
Envelope	CEM - Kirksville, MO	SGS - COC - 004353	SGS - SFICOC - 102	
Envelope	Jersey City, NJ	SGS - COC - 004353	SGS - SFICOC - 102	
Envelope	Buffalo, NY	SGS - COC - 004720	NCS - SFICOC - 145	
Envelope	Cleveland, OH	SGS - COC - 004353	SGS - SFICOC - 102	
Envelope	CEM - Altoona, PA	SGS - COC - 004353	SGS - SFICOC - 102	
Envelope	Exton, PA	SGS - COC - 004720	NCS - SFICOC - 145	
Envelope	Beresford, SD	SGS - COC - 004720	NCS - SFICOC - 145	
Envelope	Dallas, TX	SGS - COC - 004353	SGS - SFICOC - 102	
Envelope	St. George, UT	SGS - COC - 004720	NCS - SFICOC - 145	
Envelope	Kent, WA	SGS - COC - 004935	SGS - SFICOC - 218	
Custom Resale	Tullahoma, TN	SGS - COC - 005852	SGS - SFICOC - 0327	
Custom Resale	Joplin, MO			BVC - PEFC - COC - 08000237
Commercial Print	CG - Los Angeles, CA	SGS - COC - 005612	SGS - SFICOC - 286	
Commercial Print	CG - Orange County, CA	SGS - COC - 005612	SGS - SFICOC - 286	
Commercial Print	CG - San Francisco, CA	SGS - COC - 005612	SGS - SFICOC - 286	
Commercial Print	St. Louis, MO - Reco Ave.	BV - COC - 080309	BV - SFI - COCUS - 08000236	BVC - PEFC - COC - 08000237
Commercial Print	St. Louis, MO - Watson Rd.	BV - COC - 080309	BV - SFI - COCUS - 08000236	BVC - PEFC - COC - 08000237
Commercial Print	Portland, OR - Wilson St.	SW - COC - 002180		
Commercial Print	Amarillo, TX	SGS - COC - 005241		
Commercial Print	Garland, TX	SW - COC - 003189		
Commercial Print	San Antonio, TX	SGS - COC - 005375		
Commercial Print	CG - Seattle, WA	SGS - COC - 005612	SGS - SFICOC - 286	
Digital/Fulfillment	Minneapolis, MN	SGS - COC - 005279	SGS - SFICOC - 244	
Digital/Fulfillment	Sidney, OH	SGS - COC - 006849	SGS - SFI - COC - US09/74273	
Publisher Services Group	Cadmus - Baltimore, MD	SGS - COC - 006481	SGS - SFICOC - US09/5596	
Publisher Services Group	Cadmus - Easton, PA	SGS - COC - 005416	SGS - SFICOC - 249	
Publisher Services Group	Cadmus - Lancaster, PA	SGS - COC - 005605	SGS - SFICOC - 298	
Publisher Services Group	Cadmus - Richmond, VA, CSP	SGS - COC - 005200	SGS - SFICOC - 222	
Packaging	Mississauga Canada	SW - COC - 002428	PWC - SFICOC - 288	PWC - PEFC - COC - 288
Packaging	REX - Jacksonville, FL	SGS - COC - 006647	SGS - SFI/COG - US09/74272	
Packaging	Cadmus - Charlotte, NC	SGS - COC - 003299		
Packaging	Toledo, OH	SGS - COC - 005546	SGS - SFICOC - 266	

SW= Smartwood BV = Bureau Veritas SGS = SGS



For more information on
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Cenveo[®]

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